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## PARTS FOR ALLIS CHALMERS PUMPS

<u>TYPE</u>	<u>PAGE</u>
CSO/731 PLUS	1.1-1.2
PWO	1.3-1.4
8100	1.5

**ITEMS IN THIS SECTION THAT ARE HIGHLIGHTED IN RED INDICATE ITEMS WE CAN FURNISH. IF ITEMS ARE NOT HIGHLIGHTED, A SAMPLE IS REQUIRED.**

QUALITY PUMP PARTS IS AN INDEPENDENT MANUFACTURER OF REPLACEMENT PUMP PARTS. THIS LIST REPRESENTS THE STANDARD PARTS AVAILABLE. AS WITH ANY PUMP, THE MANUFACTURER CAN CUSTOMIZE EACH PUMP TO THE CUSTOMERS' REQUIREMENTS. THE PURPOSE OF THIS IS TO ILLUSTRATE QUALITY PUMP PARTS' CAPABILITIES.

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## CSO PUMPS

SIZE	FRAME ASSY	FRAME	BEARING HSG	BEARING CVR	SHAFT	SHAFT SLEEVE
F4C1	52-053-000	52-430-276	52-231-721	52-113-635	52-231-716	52-119-016
F4D1	52-053-002	52-430-274	52-231-833	52-108-368	52-231-827	52-109-019
F8E1	52-053-004	52-430-275	52-326-461	52-216-634	52-231-866	52-114-933
F4A1	52-050-026	52-423-693	52-214-711	52-108-368	52-215-256	52-108-961
F4A5	52-050-825	52-427-650	52-231-721	52-118-635	52-225-561	52-119-016
F4B5	52-050-167	52-423-696	52-229-667	52-108-368	52-218-175	52-109-019
F8B4	52-050-136	52-427-651	52-326-461	52-216-634	52-221-440	52-114-933

## 731 PLUS PUMPS

SIZE	FRAME ASSY	FRAME	BEARING HSG	BEARING CVR	SHAFT	SHAFT SLEEVE
F4-G1	52-053-237	52-460-251	52-360-067	52-260-089	52-360-105	52-260-085 52-260-087
F4-H1	52-053-238	52-460-176	52-360-030	52-260-039	52-360-059	52-260-037 52-260-048
F4-J1	52-053-239	52-460-307	52-460-334	52-260-103	52-360-101	52-260-111 52-260-128

HIGHLIGHTED ITEMS IN RED INDICATE ITEMS WE CAN FURNISH

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SIZE	CASING	CSO IMPELLER	CSO S/B COVER	CSO FRAME FOOT	731 IMPELLER	731 S/B COVER	731 FRAME ADAPTER
1.5X 1X 6	52-424-231	52-324-925	52-326-286	52-108-369	52-324-925	52-460-253	52-460-265
1.5X1X6E	52-429-690	52-429-684	52-326-286	52-108-369	52-429-684	52-460-253	52-460-265
1.5X1X8	52-427-658	52-324-914	52-326-479	52-108-369	52-324-914	52-460-259	52-460-267
2X1X10	52-425-728	52-321-237	52-425-753	52-319-385	52-329-593	52-460-211	52-460-166
2X1X10E	52-429-680	52-429-675	52-425-753	52-319-385	52-432-483	52-460-211	52-460-166
3X1.5X6	52-424-232	52-324-926	52-326-286	52-108-369	52-324-926	52-424-253	52-460-265
3X1.5X8	52-427-655	52-324-916	52-326-479	52-108-369	52-324-916	52-427-259	52-460-267
3X1.5X8.5	52-424-237	52-319-367	52-319-376	52-319-385	52-329-588	52-460-210	52-460-164
3X1.5X8.5E	52-429-665	52-429-662	52-319-376	52-319-385	52-432-482	52-460-210	52-460-164
3X1.5X11	52-424-804	52-321-232	52-423-692	52-319-380	52-329-592	52-460-213	52-460-168
3X1.5X11E	52-429-708	52-429-704	52-423-692	52-319-380	52-432-485	52-460-213	52-460-168
3X1.5X13	52-425-821	52-321-368	52-320-795	52-319-380	52-329-595	52-460-229	52-460-170
3X1.5X13E	52-429-654	52-429-641	52-320-795	52-319-380	52-432-481	52-460-229	52-460-170
3X2X6	52-427-670	52-324-923	52-326-286	52-108-369	52-324-923	52-460-253	52-460-265
3X2X8.5	52-424-238	52-320-079	52-319-376	52-319-385	52-329-589	52-460-210	52-460-164
3X2X8.5E	52-429-698	52-429-693	52-319-376	52-319-385	52-432-484	52-460-210	52-460-164
3X2X11	52-424-805	52-429-711	52-423-692	52-319-380	52-432-486	52-460-213	52-460-168
3X2X13	52-425-392	52-320-812	52-320-795	52-319-380	52-329-590	52-460-229	52-460-170
4X3X6	52-429-822	52-429-813	52-326-286	52-108-369	52-429-813	52-460-253	52-460-265
4X3X8.5	52-424-239	52-321-343	52-319-376	52-319-385	52-329-594	52-460-210	52-460-164
4X3X11	52-424-806	52-320-895	52-423-692	52-319-380	52-529-591	52-460-213	52-460-168
4X3X13	52-426-043	52-321-473	52-320-795	52-319-380	52-329-596	52-460-229	52-460-170
6X4X8.5	52-429-765	52-429-775	52-319-376	52-319-385	52-432-489	52-460-210	52-460-164
6X4X10	52-429-735	52-429-725	52-425-753	52-319-385	52-432-488	52-460-211	52-460-166
6X4X13	52-426-286	52-429-713	52-320-795	52-319-380	52-432-437	52-460-229	52-460-170
8X6X13	52-427-653	52-427-664	52-324-919	52-221-424	52-427-653	52-460-309	52-460-323
8X6X15	52-426-590	52-426-591	52-324-515	52-221-424	52-426-590	52-460-316	52-460-325
10X8X15	52-426-593	52-426-594	52-324-515	52-221-424	52-426-593	52-460-316	52-460-325
10X8X15H	52-426-593	52-426-721	52-324-515	52-221-424	52-426-593	52-460-316	52-460-325

HIGHLIGHTED ITEMS IN RED INDICATE ITEMS WE CAN FURNISH

# PARTS FOR ALLIS CHALMERS PWO PARTS



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SIZE	FRAME ASSY	FRAME	BEARING HSG	BEARING CVR	SHAFT	SHAFT SLEEVE
F8L1	52-053-010	52-430-281	52-326-462	52-216-633	52-230-367	52-100-058 52-109-347
F8M1	52-053-012	52-430-275	52-326-461	52-216-634	52-230-343	52-100-090 52-105-594
F8N1	52-053-014	52-430-284	52-429-409	52-216-637	52-230-336	52-100-155 52-114-501
F8N2	52-053-014	52-430-284	52-429-409	52-216-637	52-230-336	52-100-155 52-114-501
F9L1	52-051-153	52-421-801	52-231-915	52-216-633	52-230-368	52-100-058 52-109-347
F9M1	52-051-157	52-421-746	52-326-463	52-216-634	52-230-344	52-100-090 52-105-594
F9N1	52-051-170	52-521-130	52-429-410	52-216-637	52-230-364	52-100-155 52-114-201
F9N2	52-051-170	52-521-130	52-429-410	52-216-637	52-230-364	52-100-155 52-114-501

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SIZE	CASING CAST IRON	CASING STAINLESS	IMPELLER	S/B COVER CAST IRON	S/B COVER STAINLESS	WEAR PLATE
4X3X11.5	52-425-701	52-425-701	52-424-935	52-320-745	52-320-746	52-216-642
5X4X11.5	52-425-702	52-425-702	52-424-947	52-320-745	52-320-746	52-216-134
8X4X17LC	52-425-703	52-220-781	52-425-093	52-320-741	52-320-739	52-429-829
8X4X17SC	52-425-703	52-220-781	52-425-053	52-320-741	52-320-739	52-429-827
8X5X17LC	52-425-704	52-217-953	52-425-989	52-320-741	52-320-739	52-429-827
8X5X17SC	52-425-704	52-217-953	52-425-953	52-320-741	52-320-739	52-429-829
8X6X17	52-425-705	52-217-954	52-424-940	52-320-741	52-320-739	52-429-830
8X6X21	52-425-708	52-217-957	52-521-502	52-425-349	52-425-350	52-429-898
10X8X17	52-425-706	52-217-955	52-521-505	52-320-741	52-320-739	52-429-832
10X8X21	52-425-709	52-217-958	52-521-503	52-425-349	52-425-350	52-429-900
12X10X17	52-425-707	52-217-956	52-429-437 52-521-501	52-320-741	52-320-739	52-428-834
12X10X21	52-429-060	52-326-549	52-521-854	52-425-349	52-425-350	52-325-656
14X12X21	52-425-710	52-217-959	52-521-491	52-425-349	52-425-350	
16X14X21	52-425-711	52-217-960	52-521-622	52-425-349	52-425-350	
18X18X23	52-521-788	52-323-778	52-521-790	52-427-146	52-427-028	

HIGHLIGHTED ITEMS IN RED INDICATE ITEMS WE CAN FURNISH

# PARTS FOR ALLIS CHALMERS 8100 PARTS



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SIZE	IMPELLER (CI)	IMPELLER (BRZ)	IMPELLER ASSY (CI)	IMPELLER ASSY (BRZ)	S/B ASSY	BEARING HSG	SHAFT	CASE RINGS	SHAFT SLEEVE	SHAFT NUT
3X2X11	N/A	52-117-334/ 52-117-447	52-225-400	52-225-682/ 52-225-401	52-427-336/ 52-427-335	52-224-229	52-224-428	52-117-232	52-224-430	52-116-626
6X4X10	N/A	52-117-268/ 52-117-343	N/A	52-225-402/ 52-225-403	52-427-361/ 52-427-362	08-104-644	52-224-495	52-117-418	52-224-183	08-103-104
6X4X12	52-321-684	52-321-684/ 52-323-030	N/A	52-221-003/ 52-221-556	52-427-285/ 52-427-064	52-224-229	52-224-228	52-117-118	52-224-232	52-116-626
6X4X14	N/A	52-117-222/ 52-117-374	N/A	52-225-190/ 52-225-405	52-427-285/ 52-427-064	52-224-229	52-224-228	52-117-118	52-224-232	52-116-626
8X6X12	52-118-459	52-117-327/ 52-322-152	52-225-404	52-225-448/ 52-220-846	52-427-285/ 52-427-064	52-224-229	52-224-228	52-117-117	52-224-232	52-116-626
8X6X13	08-109-430	08-105-173	52-222-087	52-220-825	52-427-242/ 52-427-243	08-104-644	52-224-160	08-104-599-507	52-224-183	08-103-104
8X6X17	08-109-888	52-117-099/ 08-105-900	N/A	52-225-078/ 52-220-693	52-427-242/ 52-427-243	08-104-644	52-224-160	08-104-599-510	52-224-183	08-103-104
8X8X12	08-109-431	08-105-084	52-221-184	52-220-692	52-427-242/ 52-427-243	08-104-644	52-224-160	08-104-599-501	52-224-183	08-103-104
8X8X17	08-109-889	08-105-687	52-220-718	52-220-784	52-427-144/ 52-427-145	08-104-590/ 08-104-591	52-224-162	08-104-599-507	52-224-186	08-104-608
10X8X12	08-109-432	08-105-840	52-222-633	52-220-877	52-427-144/ 52-427-145	08-104-590/ 08-104-591	52-224-162	08-104-599-501	52-224-186	08-104-608
10X8X17	08-107-796	08-105-085	52-222-644	52-220-811	52-427-144/ 52-427-145	08-104-590/ 08-104-591	52-224-162	08-104-599-501	52-224-186	08-104-608
10X10X12	08-109-433	08-105-316	52-221-840	52-220-757	52-427-144/ 52-427-145	08-104-590/ 08-104-591	52-224-164	08-104-599-504	52-224-186	08-104-608
12X10X12	08-109-434	08-105-924	52-221-183	52-220-758	52-427-144/ 52-427-145	08-104-590/ 08-104-591	52-224-164	08-104-599-518	52-224-186	08-104-608
12X10X14	N/A	52-116-699	N/A	52-225-036	52-427-144/ 52-427-145	08-104-590/ 08-104-591	52-224-162	08-104-599-504	52-224-186	08-104-608
12X10X17	52-222-645	08-105-086	52-222-645	52-220-694	52-427-144/ 52-427-145	08-104-590/ 08-104-591	52-224-162	08-104-599-504	52-224-186	08-104-608

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